ABSTRACT

Most of the TMJ implants (components: condyle and fossa) available have failed; failure may be due to inherent design flaws and use of screws for fixation. In this research, an original offline generic patient-image in the form of MRI/CT scans was converted into 3D data and was used to design patient-specific implant components that conform within the patient's bone anatomy. These final implant components can be manufactured by direct machining from ceramic ingots. Current generation ceramic ingot machining systems accept data only from software of proprietary imaging programs, Rapid Prototyping Technology was used to manufacture temporary implants/devices to be re-imaged by that equipment and permanent implants can be fabricated. The skull-mounted glenoid fossa component and ramus-bone supported condylar shafts of the fabricated structural ceramic parts can be cemented directly to bone using dental adhesives and can serve as a better alternative to screw fixation. FEA has been performed to validate the design for each component. The overall joint reconstruction time can be controlled within 4 hours.

METHODOLOGY

1. New Design



Figure 1: Bilateral Temporomandibular Joint Implant designed using Rhinoceros 4.0 (McNeel & Associates, Seattle, WA, USA) representing the minimum dimensions



2. Conversion of MRI/CT Scans to 3D models



Figure 2: TMJ with mandible from MRI scan of a patients skull converted to 3D model using ITK-SNAP [1] and edited in Rhinoceros 4.0

3. Design of Patient-specific condylar component



Figure 3: A – 3D model of Mandibular Ramus after condylectomy (The site for implantation of Condylar component) B – Surface Topology extracted from the 3D model of Patients TMJ anatomy C- Obtaining surface topology of ramus on the device D – Final condylar component with mandibular-ramus surface topology

The Condylar component can be modeled to patient specific anatomy by the above method. Fossa component will be unchanged.

PID RECONSTRUCTION OF TEMPOROMANDIBULAR JOIN I CERAMIC IMPLANTS AND DENIAL ADHESIVES Sandeepan Dutta, Joseph Mollendorf, Robert Baier, Bahattin Koc **Mechanical and Aerospace Engineering Department University at Buffalo**

4. Patient-Specific Condyles modeled for different mandibular-ramus developed from MRI and CT scans



Figure 4: A – Condyle modeled for right mandibular ramus developed from CT Scan of a human B – Condyle modeled for left mandibular ramus developed from MRI Scan of a human

5. 2D Von Mises Stress Plot of Implant components attached to bone cohesively

1. Fossa Component attached to Zygomatic arch by dental adhesives



(Avg: 75%)

+1.240e+02 +1.136e+02 +1.033e+02 +9.299e+01 +8.266e+01 +7.234e+01 +6.201e+01 +5.169e+01 +3.104e+01 +3.104e+01 +2.072e+01 +1.039e+01 +7.000e-02







material IPS e.max CAD (Lithium Disilicate ceramic) using ABAQUS CAE 6.9 S, Mises

Figure 5(A): Von Mises Plot of Fossa component fabricated with



Figure 6(A): Von Mises Plot of condylar component fabricated with material IPS e.max CAD (Lithium Disilicate ceramic) using ABAQUS CAE 6.9

The peak stress of the components obtained is within the flexural strength of the material (360 Mpa for IPS e.max CAD and 960 Mpa for IPS e.max ZirCAD)

6. Prototype manufactured using FDM method of Rapid Prototyping Technology



Figure 7: Prototype of Implant components manufactured using Rapid Prototyping Technology

The above device prototypes are manufactured with the minimum dimensions that must be satisfied so that the device can withstand the biomechanical stresses at the time of application. The patient-specific condylar-component will have mandibular-ramus surface topography along the inner side of the shaft







Figure 5(B): Von Mises Plot of of Fossa component fabricated with material IPS e.max ZirCAD (zirconium Oxide ceramic) using ABAQUS CAE 6.9





Figure 6(B): Von Mises Plot of ofcondylar component fabricated with material IPS e.max ZirCAD (zirconium Oxide ceramic) using ABAQUS CAE 6.9

6. Nakabayashi's Hybrid Layer concept for adhesion of implants to bone



Figure 8: A – Cross-section of human cortical bone, modified from [2] B – Cross-section of human dentin (mineralized section of tooth) modified from [3]



Figure 9: A- Implant fixed on bone by dental adhesive B- Bone-implant interface, modified from [4] C- Formation of hybrid layer (partial resin and partial bone minerals), modified from [5] D- Entanglement of resin monomers with collagen fibrils of bone forming hybrid layer, modified from [6]

The hybrid layer (HL) is formed after acid etching of surface and application of dental adhesives. This HL provides strength and rigidity to the bond.

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This shows patient specific implant can be made and installed within 4 hours

- reliability" Neuroimage, 31(3), 1116-28 (2006)

- machinable ceramics", Biomaterials, 22, 749-752 (2001)





Time Patient in need of TMJ (Minutes) MRI/CT Scan Time + Reconstruction metric Reconstruction of patients MRI (30) [1] CT (5) [2] Temporomandibular Joint Anatomy ce topology of the mandibular ramus on the le; making sure the device dimensions is 5 to 10 the minimum specified dimensions pe of the custom made design using a Rapid 55 to 60 Prototyping machine 5 mplant dimensions by visual inspection ruct the implant geometry on Ceramic 25 to 30 [3] got using CEREC Milling machine ready for surgery and Prosthesis is 10 to 15 sterilized 15 to 20/ tic components attached using Dental component Adhesives stalled with the implant and ready to TOTAL < 240 be discharged

RESULTS

FUTURE WORK

Mechanical Testing of implant for strength, wear and friction

• Application and testing of bonding ceramic to bone using dental adhesives

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